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Patents ADP number <i>(if you know it)</i>	23 MAR 2004 7533787002		
If the applicant is a corporate body, give the country/state of its incorporation	England		
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ELECTRIC POWER ASSISTED STEERING APPARATUS

This invention relates to electric power assisted steering apparatus of the kind in which an electric motor is adapted to apply an assistance torque to 5 a steering component such as a steering column so as to reduce the driver effort required to control the vehicle.

In a simple electric power assisted steering (EPAS) apparatus a torque sensor is provided which is arranged so that the level of torque in a 10 steering column is measured. From this measurement a controller calculates the value of a torque demand signal, which includes an assistance torque component that is indicative of the torque that is to be generated by an electric motor attached to the steering column. The motor applies an assistance torque to the column of the same sense as that 15 demanded by the driver and thus reduces the effort needed to turn the wheel.

When such an apparatus is initially powered up, it may be the case that the controller calculates that a high assistance torque is required. Herein, 20 "powered-up" and associated phrases should be read to include any state in which the EPAS apparatus is initialised after a loss of power. However, if such a torque were to be applied to the steering system immediately, then the resultant sudden movement of the steering system may alarm the driver of the vehicle. Accordingly, in prior art EPAS 25 apparatus, the assistance torque limited to a value that is ramped up linearly from substantially zero over a period of time, say approximately one second.

The ramp is generally expressed as a variable percentage of the maximum 30 torque that can be generated by the EPAS apparatus; this percentage is increased linearly with time. Expressing the ramp as a percentage

enables the same ramp to be scaled to different apparatus having differing maximum torques and hence the ramp to be used on different vehicles.

- According to a first aspect of the invention, there is provided an electric power assisted steering apparatus for a vehicle, comprising:
- 5 a steering mechanism, which operatively connects a steering wheel to the road wheels of the vehicle;
 - an electric motor operatively connected to the steering mechanism;
 - 10 a torque sensing means adapted to produce a first output signal indicative of the torque carried by a portion of the steering mechanism;
 - a vehicle speed sensing means for producing a second output signal indicative of the speed of the vehicle;
 - 15 a signal processing unit adapted to receive the first and second signals and to produce a torque demand signal representative of a torque to be applied to the steering mechanism by the motor; and
 - a motor drive stage adapted to provide a drive current to the motor responsive to the torque demand signal,
 - in which the apparatus includes torque limiting means, arranged to limit the magnitude of the torque to be applied to the steering mechanism to a 20 maximum of a value that increases in time from a first value to a second value at a rate that is dependent on the second signal.

Prior art systems have previously assumed that the EPAS apparatus is powered up with the vehicle at rest, for example when the vehicle engine 25 is started. If the apparatus is powered up whilst the vehicle is moving – for example if power is lost, then regained due to a loose battery terminal in the power supply to the EPAS apparatus – the level of assistance provided by the prior art apparatus described above will ramp up too quickly for the driver of the vehicle to react.

Powering-up is particularly a problem when the apparatus starts up at high vehicle speed combined with high steering column torque, as would be the case if the apparatus were to start up when the vehicle was cornering at high speed. The EPAS apparatus would apply a large assistance torque to the steering column quicker than the driver could react to, causing an unpleasant and possibly dangerous overshoot on the column position and hence steering angle.

Making the rate at which the apparatus ramps up the torque limit dependent on the vehicle speed is advantageous as it allows the apparatus to allow for the apparatus being powered up at speed, whilst not necessarily affecting the behaviour of the apparatus when the vehicle is at rest.

Indeed, in a preferred embodiment of the invention, the magnitude of the torque is limited when the apparatus is powered-up. The apparatus may limit the magnitude of the torque for a period starting when the apparatus is powered up; the period may last 1, 2, 5, 10 or any suitable number of seconds.

20

By limit, we may mean that the apparatus may include a comparison means, which is arranged to compare the magnitude of the torque represented by the torque demand signal and the torque limit and cause the motor to apply a torque having a magnitude of the lower of the two compared values to the steering mechanism.

The limit may be expressed as a fraction or percentage of the maximum torque available to be applied to the steering mechanism by the motor. The first value may be zero torque.

30

The apparatus may further include a speed mapping means, which is arranged to generate from the vehicle speed a torque limit increase signal indicative of the rate at which the torque limit is to increase. The torque limit increase rate for a first vehicle speed may be higher than the torque limit increase rate at a second, higher, vehicle speed. The speed mapping means may determine the torque limit increase rate between the first and second speeds by interpolation, typically linear interpolation. Reducing the rate at which the apparatus increases the torque limit for higher speeds will make powering up whilst the vehicle is moving less noticeable to the driver of the vehicle.

There may be a plurality of points at increasing vehicle speed at which the torque limit increase rate is defined as decreasing relative to the previous point. The speed mapping means may determine the torque limit increase rate between successive points by interpolation, typically linear interpolation.

The speed mapping means may be arranged to generate, from the torque limit increase signal, the torque limit to be passed to the torque limiting means. The speed mapping means may calculate the torque limit as increasing linearly at the torque limit increase rate.

Alternatively, the torque limit generated by the speed mapping means may increase non-linearly. The rate at which the torque limit increases may increase with time. Increasing the rate at which the torque limit increases allows the rate at which assistance is introduced to be lower than should the rate be constant, hence introducing the assistance smoothly with less chance of alarming a driver or causing the steering mechanism to overshoot without the driver being able to compensate. The increased rate at later times allows the time in which the ramp-up completes to be

comparable to that which would previously have been used with a constant rate ramp-up.

The speed mapping means may include intermediate value generating means and non-linear mapping means, where the intermediate value increases linearly at the torque limit increase rate. The non-linear mapping means may be arranged to map the intermediate value to generate the torque limit using a non-linear map. The map may be defined by at least three points defining the relationship between the intermediate value and the torque limit at those points. Defining the gradient between pairs of points as the difference in torque limit between the points divided by the difference in intermediate value between the points, successive pairs of points in increasing intermediate value may have an increasing gradient between them. The torque limit between the points may be determined by interpolation, typically linear interpolation.

The apparatus may include filter means, to filter the measured vehicle speed. This may be a low pass filter.

The apparatus may include offset means, which take as an input the torque limit and combine the torque limit with an additive offset. The apparatus may also include cap means, which cap the torque limit to a maximum value, which may be 100% of the torque available to be applied by the apparatus to the steering mechanism.

25

According to a second aspect of the invention, there is provided an electric power assisted steering apparatus for a vehicle, comprising:
a steering mechanism, which operatively connects a steering wheel to the road wheels of the vehicle;

30 an electric motor operatively connected to the steering mechanism;

- a torque sensing means adapted to produce a first output signal indicative of the torque carried by a portion of the steering mechanism;
- 5 a signal processing unit adapted to receive the first signal and to produce a torque demand signal representative of a torque to be applied to the steering mechanism by the motor; and
- a motor drive stage adapted to provide a drive current to the motor responsive to the torque demand signal,
- in which the apparatus includes torque limiting means, arranged to limit the magnitude of the torque to be applied to the steering mechanism to a
- 10 maximum of a value that increases from a first value to a second value at a rate that varies with time.

In the preferred embodiment, the rate at which the torque limit increases increases with time. Increasing the rate at which the torque limit increases allows the rate at which assistance is introduced to be lower than should the rate be constant, hence introducing the assistance smoothly with less chance of alarming a driver or causing the steering mechanism to overshoot without the driver being able to compensate.

15 The increased rate at later times allows the time in which the ramp-up completes to be comparable to that which would previously have been used with a constant rate ramp-up.

Indeed, in a preferred embodiment of the invention, the magnitude of the torque is limited when the apparatus is powered-up. The apparatus may

25 limit the magnitude of the torque for a period starting when the apparatus is powered up; the period may last 1, 2, 5, 10 or any suitable number of seconds.

By limit, we may mean that the apparatus may include a comparison

30 means, which is arranged to compare the magnitude of the torque represented by the torque demand signal and the torque limit and cause

the motor to apply a torque having a magnitude of the lower of the two compared values to the steering mechanism.

The limit may be expressed as a fraction or percentage of the maximum
5 torque available to be applied to the steering mechanism by the motor.
The first value may be zero torque.

The torque limiting means may include intermediate value generating
means and non-linear mapping means. The intermediate value generating
10 means may be arranged to generate an intermediate value that increases
linearly at a torque limit increase rate. The non-linear mapping means
may be arranged to map the intermediate value to generate the torque
limit using a non-linear map. The map may be defined by at least three
points defining the relationship between the intermediate value and the
15 torque limit at those points. Defining the gradient between pairs of points
as the difference in torque limit between the points divided by the
difference in intermediate value between the points, successive pairs of
points in increasing intermediate value may have an increasing gradient
between them. The torque limit between the points may be determined by
20 interpolation, typically linear interpolation.

The apparatus may further comprise a vehicle speed sensing means for
producing a second output signal indicative of the speed of the vehicle.
In such a case, the rate at which the torque limit increases may be
25 dependent upon the second output signal. Accordingly, the apparatus may
have any of the optional features of the first aspect of the invention.

According to a third aspect of the invention, there is provided a method
of controlling an electric power assisted steering apparatus for a vehicle
30 having a steering mechanism, comprising:

measuring the torque in a part of the steering apparatus; and

calculating a torque demand signal indicative of the torque to be applied to the steering mechanism by an electric motor;
in which the magnitude of the torque to be applied to the steering system is limited to a maximum value, which depends on the speed of the
5 vehicle.

Making the rate at which the apparatus ramps up the torque limit dependent on the vehicle speed is advantageous as it allows the apparatus to allow for the apparatus being powered up at speed, whilst not
10 necessarily affecting the behaviour of the apparatus when the vehicle is at rest.

Indeed, in a preferred embodiment of the invention, the magnitude of the torque is limited when the apparatus is powered-up. The method may
15 limit the magnitude of the torque for a period starting when the apparatus is powered up; the period may last 1, 2, 5, 10 or any suitable number of seconds.

By limit, we may mean that the magnitude of the torque represented by
20 the torque demand signal and the torque limit are compared such that the motor is caused to apply a torque having a magnitude of the lower of the two compared values to the steering mechanism.

The limit may be expressed as a fraction or percentage of the maximum
25 torque available to be applied to the steering mechanism by the motor.
The first value may be zero torque.

The method may further include the step of generating a torque limit increase signal from the vehicle speed indicative of the rate at which the
30 torque limit is to increase. The torque limit increase rate for a first vehicle speed may be higher than the torque limit increase rate at a

second, higher, vehicle speed. The method may determine the torque limit increase rate between the first and second speeds by interpolation, typically linear interpolation. Reducing the rate at which the torque limit is increased for higher speeds will make powering up whilst the vehicle is moving less noticeable to the driver of the vehicle.

There may be a plurality of points at increasing vehicle speed at which the torque limit increase rate is defined as decreasing relative to the previous point. The method may determine the torque limit increase rate 10 between successive points by interpolation, typically linear interpolation.

The method may calculate the torque limit as increasing linearly at the torque limit increase rate.

15 Alternatively, the torque limit may increase non-linearly. The rate at which the torque limit increases may increase with time. Increasing the rate at which the torque limit increases allows the rate at which assistance is introduced to be lower than should the rate be constant, hence introducing the assistance smoothly with less chance of alarming a driver or causing the steering mechanism to overshoot without the driver being able to compensate. The increased rate at later times allows the time in 20 which the ramp-up completes to be comparable to that which would previously have been used with a constant rate ramp-up.

25 The method may include the steps of generating an intermediate value, where the intermediate value increases linearly at the torque limit increase rate. The method may then map the intermediate value to generate the torque limit using a non-linear map. The map may be defined by at least three points defining the relationship between the 30 intermediate value and the torque limit at those points. Defining the gradient between pairs of points as the difference in torque limit between

the points divided by the difference in intermediate value between the points, successive pairs of points in increasing intermediate value may have an increasing gradient between them. The torque limit between the points may be determined by interpolation, typically linear interpolation.

5

The method may include the step of filtering the measured vehicle speed. The filter may be a low pass filter, with a typical cut-off frequency of X Hz.

- 10 The method may include the step of combining the torque limit with an additive offset. The method may also include the step of capping the torque limit to a maximum value, which may be 100% of the torque available to be applied by the apparatus to the steering mechanism. These steps enable use of the ramp-up method in other situations than or
- 15 in addition to power up.

According to a fourth aspect of the invention, there is provided a method of controlling an electric power assisted steering apparatus for a vehicle having a steering mechanism, comprising:

- 20 measuring the torque in a part of the steering apparatus; and calculating a torque demand signal indicative of the torque to be applied to the steering mechanism by an electric motor; in which the magnitude of the torque to be applied to the steering system is limited to a maximum value, which increases at a rate that varies with time.
- 25

- 30 In the preferred embodiment, the rate at which the torque limit increases increases with time. Increasing the rate at which the torque limit increases allows the rate at which assistance is introduced to be lower than should the rate be constant, hence introducing the assistance smoothly with less chance of alarming a driver or causing the steering

mechanism to overshoot without the driver being able to compensate. The increased rate at later times allows the time in which the ramp-up completes to be comparable to that which would previously have been used with a constant rate ramp-up.

5

Indeed, in a preferred embodiment of the invention, the magnitude of the torque is limited when the apparatus is powered-up. The method may limit the magnitude of the torque for a period starting when the apparatus is powered up; the period may last 1, 2, 5, 10 or any suitable number of 10 seconds.

By limit, we may mean that the magnitude of the torque represented by the torque demand signal and the torque limit are compared such that the motor is caused to apply a torque having a magnitude of the lower of the 15 two compared values to the steering mechanism.

The limit may be expressed as a fraction or percentage of the maximum torque available to be applied to the steering mechanism by the motor. The first value may be zero torque.

20

The method may include the steps of generating an intermediate value that increases linearly at a torque limit increase rate. The method may then map the intermediate value to generate the torque limit using a non-linear map. The map may be defined by at least three points defining the 25 relationship between the intermediate value and the torque limit at those points. Defining the gradient between pairs of points as the difference in torque limit between the points divided by the difference in intermediate value between the points, successive pairs of points in increasing intermediate value may have an increasing gradient between them. The 30 torque limit between the points may be determined by interpolation, typically linear interpolation.

The method may further comprise the steps of determining the vehicle speed. In such a case, the rate at which the torque limit increases may be dependent upon the vehicle speed. Accordingly, the method may have
5 any of the optional features of the third aspect of the invention.

According to a fifth aspect of the invention, there is provided a data carrier carrying a program which, when loaded onto a processor of a suitable apparatus, causes the apparatus to carry out the method of the
10 third or fourth aspects of the invention.

There now follows, by way of example, an embodiment of the present invention, described with reference to the accompanying drawings, in which:

15

Figure 1 shows a schematic diagram of an electric power assisted steering system in accordance with the present invention;

20

Figure 2 shows a schematic diagram of the functions carried out within the signal processor of the first aspect of the invention;

25

Figure 3 shows a graph of the rate at which the vehicle speed is ramped up against vehicle speed for a first embodiment of the invention;

Figure 4 shows a graph depicting how the torque limit increases with time for the first embodiment of the invention;

30

Figure 5 shows a graph depicting how the torque limit of Figure 4 can be mapped to provide a mapped torque limit according to the second embodiment of the invention;

Figures 6a and 6b show graphs depicting how the torque limit of the second embodiment of the invention varies with time; and

5 Figure 7 shows a flow diagram showing the functional steps taken within the signal processor according to the second aspect of the invention.

An electric power assisted steering apparatus is illustrated in Figure 1 of
10 the accompanying drawings. The system comprises an electric motor 1, which acts upon a drive shaft 2 through an optional gearbox 3. The drive shaft 2 terminates with a worm gear 4 that co-operates with a wheel provided on a portion of a steering column 5 or a shaft operatively connected to the steering column.

15 The steering column 5 carries a torque sensor 6 that is adapted to measure the torque carried by the steering column that is produced by the driver of the vehicle as the steering wheel (not shown) and hence steering column is turned against the resisting force provided by the vehicles road wheels
20 (also not shown). The output signal T from the torque sensor 6 is fed to a first input of a signal processing means 7. This is typically an electrical circuit, more specifically an ASIC dedicated integrated circuit.

A vehicle speed sensor 10 is also provided. This senses the rotational
25 speed of the axle of one of the road wheels (not shown) as is common in the prior art. Typically, this could be the vehicle speedometer. The speed sensor includes filter means, being a low pass filter such that high frequency changes in speed do not affect the operation of the ramp-up. The output signal V from the speed sensor is fed to a second input of the
30 signal processing means 7.

The signal processing means 7 acts upon the two input signals to produce, as its output, a torque demand signal 8 that is passed to a motor controller 9. The motor controller 9 converts the torque demand signal 8 into drive currents for the electric motor 1.

5

The value of the torque demand signal 8 corresponds to the amount of assistance torque to be applied to the steering column by the electric motor 1. The value will vary from a minimum value corresponding to maximum output torque for the motor in one sense, through zero torque 10 when the demand signal is zero, to a maximum motor torque of the opposite sense.

The motor controller 9 receives as its input the torque demand signal and produces currents that are fed to the motor to reproduce the desired 15 torque at the motor drive shaft 2. It is this assistance torque applied to the steering column shaft 5 that reduces the effort needed by the driver to turn the wheel.

The signal processor provides several processing means. In a first 20 embodiment shown in Figure 2 of the accompanying drawings, the processor 7 includes a demand calculating means 149, which calculates a torque demand from the output of the torque sensor in a manner well known in the prior art. The output of the demand calculating means is passed to an input of a torque limiting means 150, which is adapted to 25 limit the maximum magnitude of torque that may be requested by the signal processor. The value of the limit is calculated by a speed mapping means 152, which takes as an input the output of the vehicle speed sensor 10. The output of the speed mapping means is expressed as a fraction or percentage of the maximum assistance torque available from the 30 apparatus. The output of the mapping means 152 is passed to the torque limiting means such that the torque limit is increased at a slew-up rate (in

percent per second) that depends on the vehicle speed as measured by the vehicle speed sensor 10.

Figure 3 of the accompanying drawings shows the relationship that the speed mapping means applies to the vehicle speed (shown on the x-axis) to calculate the slew-up rate (shown on the y-axis). A plurality of points 100a, 100b, 100c, 100d are defined that define the slew-up rate at particular vehicle speeds. These are arranged such that a point at zero speed 100a the ramp-up occurs at the same rate had the vehicle speed not been taken into account. Each of the successive points in increasing vehicle speed represents a reduction in the slew-up rate on the previous point. The slew-up rate between the points is determined by linear interpolation, as depicted by line 101.

The output of the speed mapping means 152, and hence the torque limit applied by the limiting means 150 can be seen in Figure 4 of the accompanying drawings. The torque limit rises linearly from the initial value of zero to 100% of the available torque over a time T, where the torque limit depends on the vehicle speed. Of course, should the signal processing unit calculate that the torque assistance to be applied should be less than the torque limit, the lower calculated torque would be applied.

In a second embodiment of the invention, the same apparatus is provided as in the first embodiment of the invention, with the exception that extra means are provided in the signal processing device in order to process the slew-up rate further. These can be seen in Figure 7 of the accompanying drawings. As the EPAS apparatus is powered up, an initialisation means 201 sets the initial torque limit and an intermediate value (the relevance of which will become apparent) to zero. A speed mapping means 202 takes as an input the output of the vehicle speed sensor 10 and calculates

a slew-up rate in the same manner as in the first embodiment of the invention.

An intermediate value calculator 203 takes as its inputs the slew-up rate
5 output by the speed mapping means 202 and a previous value of the intermediate value. From this, it calculates an intermediate value 102 as the previous value of the intermediate value (initially set to zero by the initialisation means) increased by the amount indicated by the slew-up rate. Accordingly, the intermediate value is calculated in the same way
10 as the torque limit of the first embodiment and can be visualised as Figure 3 of the accompanying drawings.

A non-linear mapping means 204 takes as an input the intermediate value and maps that by a non-linear map, as shown in Figure 4 of the
15 accompanying drawings. In the Figure, the input to the mapping means – that is the intermediate value – is shown along the x-axis, with the output along the y-axis. As in the case of the vehicle speed to slew-up rate map, the map comprises a number of points 110a, 110b, 110c, in input-output space, each fixing the relationship between the input and output of the
20 map at each point with the output value at zero input being zero. The relationship at other points is determined by linear interpolation. The points are arranged such that the rate of increase of the output value relative to the input value increases with the input value.

25 This mapping means reduces the torque limit at low values of the intermediate value and hence at small times after start-up. This allows for a smoother start-up of the EPAS apparatus. However, in order for the overall time taken by the ramp-up procedure to take place in a comparable amount of time to prior art constant slew-up rate ramp-up
30 procedures, the torque limit is greatly increased as the intermediate value, and hence time, increases.

The resultant torque limit as time progresses can be seen in Figure 5a of the accompanying drawings. The torque limit curve 120 increases linearly at, initially, a relatively shallow rate, which increases at break points 121a, 121b.

It is desired that the power-up procedure be usable in other situations than when the EPAS apparatus initially starts. This could be in such situations as X. Accordingly, adding means 205 sums its inputs of an initial torque limit offset and the output of the mapping stage 204. This offsets the torque limit by a generally fixed amount. A comparator then determines whether the target torque limit – typically 100% of available torque – has been achieved and if not (step 206) allows the process from step 201 a time interval later.

15

This addition of an offset followed by the determination whether the torque limit has been reached allows use of the ramp-up procedure in other situations than initial start-up and ensures that the maximum torque limit never exceeds the maximum torque limit required – a torque limit of over 100% of the available torque would be a nonsense. Use of an offset can be seen in Figure 5b of the accompanying drawings (in comparison with Figure 5a of the accompanying drawings). Figure 5b shows the case where an initial torque limit has offset the torque. The resultant torque limit curve 131 is offset by the amount of the initial offset, but shares the same maximum 121, 131.

As in the previous embodiment, a demand calculating means 249 calculates a torque demand from the measured steering column torque. This is then limited by torque limiting means 250 according to the torque limit as finally calculated by the adding means 205. The output of the

limiting means is the torque demand signal 8, which is applied to the motor controller 9 in the usual fashion.

CLAIMS

1. An electric power assisted steering apparatus for a vehicle, comprising:
 - 5 a steering mechanism, which operatively connects a steering wheel to the road wheels of the vehicle; an electric motor operatively connected to the steering mechanism; a torque sensing means adapted to produce a first output signal indicative of the torque carried by a portion of the steering mechanism;
 - 10 a vehicle speed sensing means for producing a second output signal indicative of the speed of the vehicle; a signal processing unit adapted to receive the first and second signals and to produce a torque demand signal representative of a torque to be applied to the steering mechanism by the motor; and
 - 15 a motor drive stage adapted to provide a drive current to the motor responsive to the torque demand signal, in which the apparatus includes torque limiting means, arranged to limit the magnitude of the torque to be applied to the steering mechanism to a maximum of a value that increases in time from a first value to a second
 - 20 value at a rate that is dependent on the second signal.
- 25 2. The electric power assisted steering apparatus of claim 1 in which the torque limiting means is arranged to limit the magnitude of the torque when the apparatus is powered-up.
- 30 3. The electric power assisted steering apparatus of claim 1 or claim 2 further comprising speed mapping means, arranged to generate from the vehicle speed a torque limit increase signal indicative of the rate at which the torque limit is to increase.

4. The electric power assisted steering apparatus of claim 3 in which the torque limit increase rate for a first vehicle speed is higher than the torque limit increase rate at a second, higher, vehicle speed.
 5. The electric power assisted steering apparatus of claim 3 or claim 4 in which the speed mapping means determines the torque limit increase rate between the first and second speeds by interpolation.
 6. The electric power assisted steering apparatus of any one of claims 10. 3 to 5 in which the speed mapping means is arranged to generate, from the torque limit increase signal, the torque limit to be passed to the torque limiting means.
 7. The electric power assisted steering apparatus of claim 6 in which the speed mapping means is arranged to calculate the torque limit as increasing linearly at the torque limit increase rate.
 8. The electric power assisted steering apparatus of claim 6 in which the torque limit increases non-linearly.
- 20
9. The electric power assisted steering apparatus of claim 8 in which the rate at which the torque limit increases increases with time.
 10. The electric power assisted steering apparatus of claim 8 or claim 9 25 in which the speed mapping means includes intermediate value generating means and non-linear mapping means, where the intermediate value increases linearly at the torque limit increase rate and the non-linear mapping means is arranged to map the intermediate value to generate the torque limit using a non-linear map.

11. The electric power assisted steering apparatus of claim 10 in which the map is defined by at least three points defining the relationship between the intermediate value and the torque limit at those points, and in which successive pairs of points in increasing intermediate value may have an increasing gradient between them.

12. The electric power assisted steering apparatus of any preceding claim further comprising filter means, to filter the measured vehicle speed, the filter means being a low pass filter.

10

13. The electric power assisted steering apparatus of any preceding claim further comprising offset means, which take as an input the torque limit and combine the torque limit with an additive offset.

15

14. The electric power assisted steering apparatus of any preceding claim further comprising cap means, which cap the torque limit to a maximum value.

20

15. An electric power assisted steering apparatus for a vehicle, comprising:

a steering mechanism, which operatively connects a steering wheel to the road wheels of the vehicle;

an electric motor operatively connected to the steering mechanism;

a torque sensing means adapted to produce a first output signal indicative of the torque carried by a portion of the steering mechanism;

25 a signal processing unit adapted to receive the first signal and to produce a torque demand signal representative of a torque to be applied to the steering mechanism by the motor; and

a motor drive stage adapted to provide a drive current to the motor responsive to the torque demand signal,

30

in which the apparatus includes torque limiting means, arranged to limit the magnitude of the torque to be applied to the steering mechanism to a maximum of a value that increases from a first value to a second value at a rate that varies with time.

5

16. The electric power assisted steering apparatus of claim 15 in which the torque limiting means is arranged to limit the magnitude of the torque when the apparatus is powered-up.

10 17. The electric power assisted steering apparatus of claim 15 or claim 16 in which rate at which the torque limit increases increases with time.

15 18. The electric power assisted steering apparatus of any one of claims 15 to 17 in which the torque limiting means includes intermediate value generating means and non-linear mapping means, in which the intermediate value generating means is arranged to generate an intermediate value that increases linearly at a torque limit increase rate and the non-linear mapping means is arranged to map the intermediate value to generate the torque limit using a non-linear map.

20

19. The electric power assisted steering apparatus of claim 18 in which the map is defined by at least three points defining the relationship between the intermediate value and the torque limit at those points, in which successive pairs of points in increasing intermediate value have an increasing gradient between them.

25 20. The electric power assisted steering apparatus of any one of claims 15 to 19 further comprising a vehicle speed sensing means for producing a second output signal indicative of the speed of the vehicle, in which the rate at which the torque limit increases is dependent upon the second output signal.

30

21. A method of controlling an electric power assisted steering apparatus for a vehicle having a steering mechanism, comprising:

5 measuring the torque in a part of the steering apparatus; and
 calculating a torque demand signal indicative of the torque to be applied to the steering mechanism by an electric motor;
in which the magnitude of the torque to be applied to the steering system is limited to a maximum value, which depends on the speed of the vehicle.

10

22. The method of claim 21 in which the magnitude of the torque is limited when the apparatus is powered-up.

15

23. The method of claim 21 or claim 22 further including the step of generating a torque limit increase signal from the vehicle speed indicative of the rate at which the torque limit is to increase.

20

24. The method of claim 23 in which the torque limit increase rate for a first vehicle speed may be higher than the torque limit increase rate at a second, higher, vehicle speed.

25. The method of claim 23 or claim 24 in the torque limit is calculated as increasing linearly at the torque limit increase rate.

25

26. The method of claim 23 or claim 24 in which the torque limit increases non-linearly.

27. The method of claim 26 in which the rate at which the torque limit increases increases with time.

30

28. The method of claim 26 or claim 27 further including the steps of generating an intermediate value, where the intermediate value increases linearly at the torque limit increase rate, in which the intermediate value is mapped using a non-linear map to generate the torque limit.

5

29. The method of claim 28 in which the map is defined by at least three points defining the relationship between the intermediate value and the torque limit at those points, in which successive pairs of points in increasing intermediate value have an increasing gradient between them.

10

30. The method of any one of claims 21 to 29 further including the step of filtering the measured vehicle speed with a low pass filter.

31. The method of any one of claims 21 to 30 in which the method includes the step of combining the torque limit with an additive offset.

32. The method of any one of claims 21 to 31 in which the method includes the step of capping the torque limit to a maximum value.

20 33. A method of controlling an electric power assisted steering apparatus for a vehicle having a steering mechanism, comprising:

measuring the torque in a part of the steering apparatus; and
calculating a torque demand signal indicative of the torque to be applied to the steering mechanism by an electric motor;

25 in which the magnitude of the torque to be applied to the steering system is limited to a maximum value, which increases at a rate that varies with time.

30 34. The method of claim 33 in which the magnitude of the torque is limited when the apparatus is powered-up.

35. The method of claim 33 or claim 34 in which the rate at which the torque limit increases increases with time.
36. The method of any one of claims 33 to 35 in which the method
5 includes the steps of generating an intermediate value that increases linearly at a torque limit increase rate, and in which the intermediate value is mapped using a non-linear map to generate the torque limit.
37. The method of claim 36 in which the map is defined by at least
10 three points defining the relationship between the intermediate value and the torque limit at those points, and in which successive pairs of points in increasing intermediate value may have an increasing gradient between them.
- 15 38. The method of any one of claims 33 to 38 further comprising the step of determining the vehicle speed and in which the rate at which the torque limit increases is dependent upon the vehicle speed.
39. A data carrier carrying a program which, when loaded onto a
20 processor of a suitable apparatus, causes the apparatus to carry out the method of any one of claims 21 to 38.



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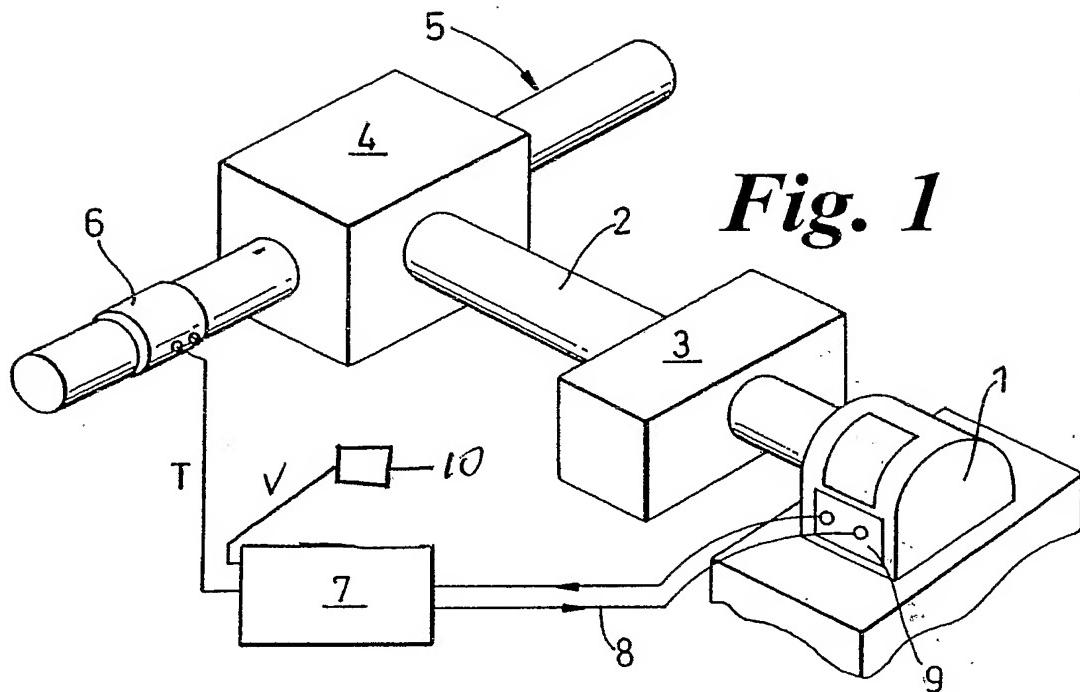


Fig. 1

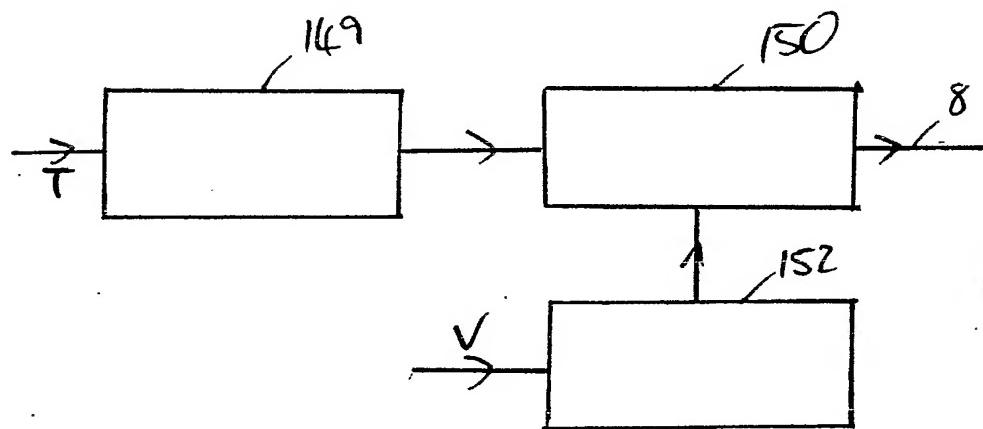
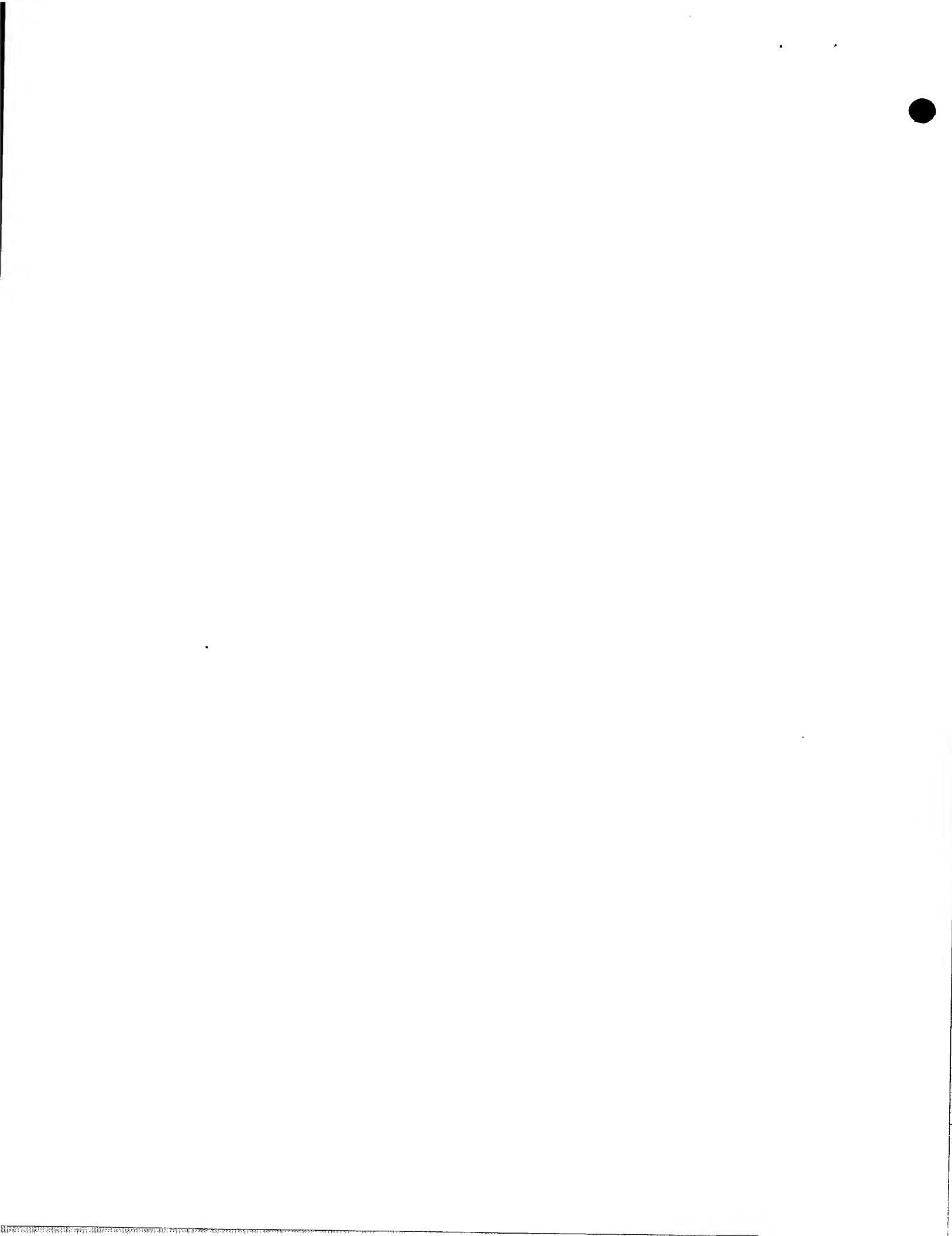


Fig 2



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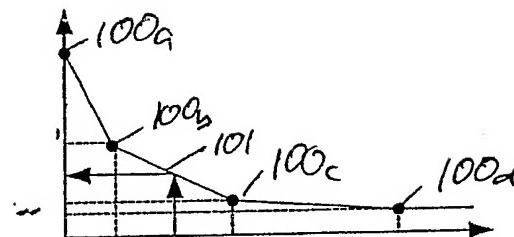


Fig 3

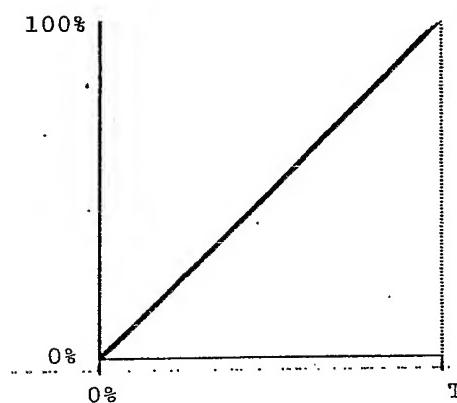


Fig . 4

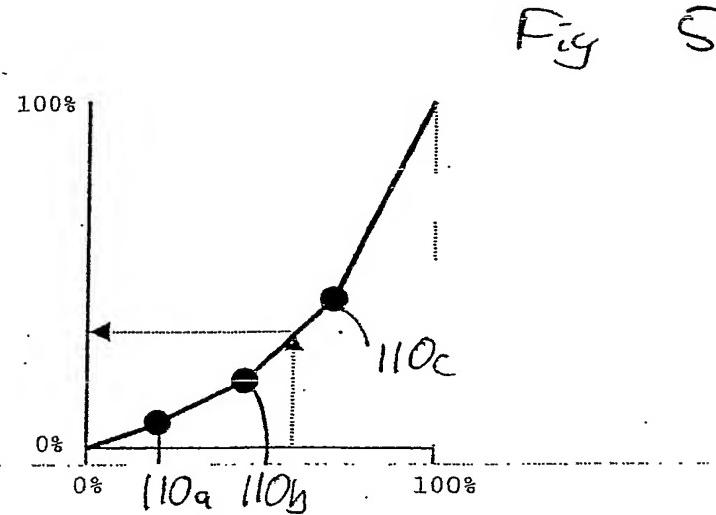


Fig 5



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